



**SHEET METAL
SPIRAL DUCT
(COMMERCIAL GRADE)**

SPIRAL DUCT



SPECIFICATIONS	WHY ROUND vs. RECTANGULAR?
● Spiral-Seam Lock	● Less Air Leakage
● Produced to 1985 SMACNA Standards	● Lower Installed Labour Costs
● 1995 SMACNA Standards Available on Request	● Lower Pressure Drops
● 2005 SMACNA Standards Available on Request	● Manufactured in Longer Lengths
● Manufactured in G90 Material	● Fewer Field Joints
● 50% Higher Zinc Content over Conventional G60	● Lower Operating Costs
● Higher Corrosion Resistance	● Less Heat Loss or Gain
● 28ga. – 18ga. Galvanized Steel	● Better Air Flow - More Energy Efficient
● From 03” to 84” Diameter	● Less Breakout Noise
● Virtually Air-Tight Seam	● More Aesthetically Pleasing
● Suitable for Positive & Negative Pressures	● Healthier for Indoor Environments
● Member of SPIDA	● Higher Equivalent Leakage Class
● Member of SMACNA	● Rectangular Leaks at Twice the Rate of Round
● Available in Aluminum	● Enhanced HVAC System Efficiency
● Available in 300 Series Stainless Steel	● Requires Fewer Duct Hangers

Please review Peppertree literature on Round Duct SMACNA Weight Tables, Gauge Charts & Leakage Classes